



# Technical Guidance



# Paint Specification

**Albion Valves (UK) Ltd**  
[www.albionvalvesuk.com](http://www.albionvalvesuk.com)  
Email: [sales@albionvalvesuk.com](mailto:sales@albionvalvesuk.com)  
Tel: 01226 729900



Albion Valves (UK) Ltd range of Cast Iron & Ductile Iron Valves are finished in RAL 5005. From time to time, the finish may be chipped during installation and touch up is required to protect the base metal from corrosion.

We have detailed in this document suitable paints to touch up imperfections on our range of valves should it be required.

Brand - Macpherson Trade Paints  
Paint - Alkyd paint  
Suitable for Albion's range of Cast Iron Products.

Brand - Clostermann Coatings / Advanced Paints Western  
Paint - Liquid Epoxy - Gloss and Satin available  
Suitable for Albion's range of Epoxy Coated Ductile Iron & Cast Iron Products.

Brand - Crown Trade  
Paint - Full Gloss  
Suitable for Albion's ART 250 and ART 255

It is good practice to ensure that good surface preparation is always adhered to, this will ensure that the final result is of an adequate quality.

Recommended drying time (touch dry) for all of the above paints is 4-6 hours in ideal drying conditions. Subsequent coats can be applied after 16 hours.

## **Health & Safety**

Albion Valves (UK) Ltd recommend that a full risk assessment is carried out prior to any painting taking place.

Material Safety Data Sheets for all paint types are available directly from the manufacturer and it is recommended to follow their guidance.



## **About Albion Valves (UK) Ltd**

Albion has been supplying valves and fittings to the building services and industrial markets for the past 40 years.

Albion was created with the sole purpose of providing quality products at an affordable price. With a growing reputation for quality and reliability, Albion is now an established brand providing the industry with a trusted alternative to premium-priced products.

Our commitment to setting the highest standards in all areas of our business means, if you're looking for quality, service, delivery and choice — you'll find it's all at Albion.

### **Quality**

Whatever you need, you can rest assured that if it comes from Albion it has been designed and manufactured to deliver optimum performance and is accredited with the necessary approvals. Our in-house quality department are always on hand too!

### **Service**

We pride ourselves on our customer service – we have even won awards for it! Our cradle to grave approach means you will never be on your own!

### **Delivery**

We know that time is money, and when a priority project depends on a part you can trust Albion to deliver – next day for all orders placed before 4:00PM.

### **Choice**

We may have started out with a single brass ball valve, but our range has grown substantially since and we now consider ourselves to be a 'One Stop Shop' with our comprehensive range. It is becoming more and more apparent to the industry, that it really is all at Albion.